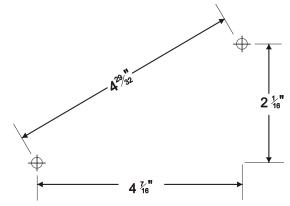
pH/ORP PREAMPLIFIER INSTALLATION AND WIRING P/N 190783

MOUNTING

WALCHEM

Iwaki America Inc.

- Two mounting holes are under enclosure cover
- Mount enclosure using two #6 screws (not provided)
- **PROPER SHIELDING METHODS** Proper shielding and grounding of the signal wires is critical to obtaining a stable reading. Use only 24 AWG shield twisted pair cable to connect the preamp to the controller.

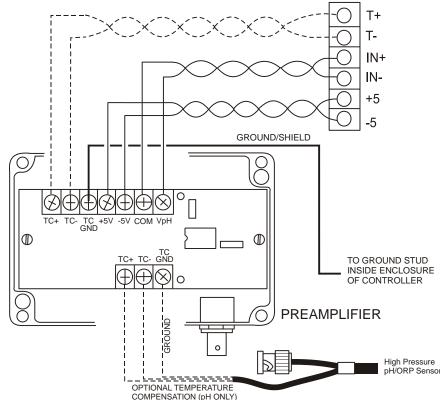


If your pH/ORP electrode does not have a solution ground wire Or

If your pH/ORP electrode has a solution ground wire and immersed in a non-grounded solution: Connect the shield drain wire to both the TC GND terminal in the preamp and the ground stud inside the enclosure of the controller, as shown below.

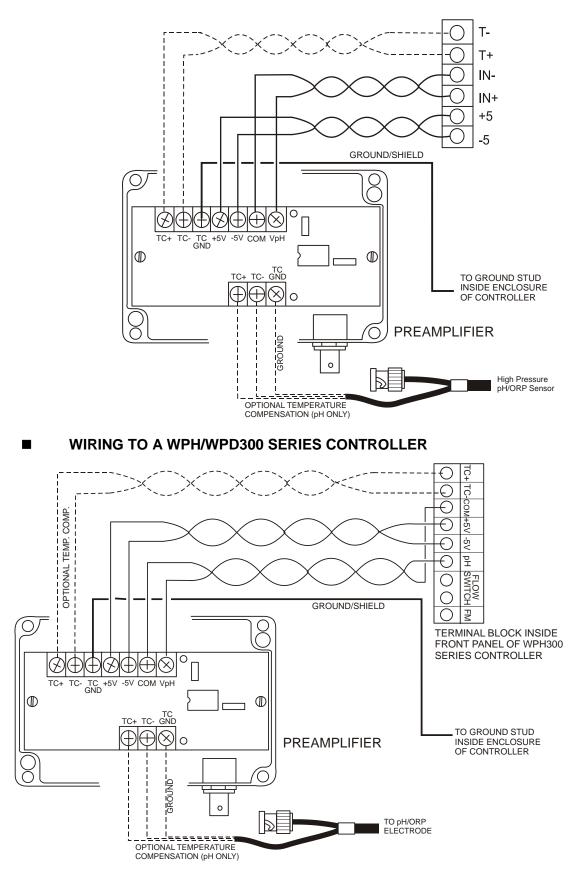
If your pH/ORP electrode has a solution ground wire and immersed in a grounded solution: Connect the shield drain wire only to the TC GND terminal in the preamp.

■ WIRING TO A WPH/WDP400 SERIES CONTROLLER



Five Boynton Road Hopping Brook Park Holliston, MA 01746 USA TEL: 508-429-1110 FAX: 508-429-7433 WEB: www.walchem.com

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